Dear Sirs

MAN Diesel & Turbo introduces a new overhaul programme for multiway valves in continuation of our hydraulic pump overhaul programme.

With the increasing number of ME, ME-B and ME-C engines in service, there is a need for customer-friendly and tailor-made solutions suited for all ME engines.

The aim of this service letter is to inform our customers that we now offer an alternative to buying new multiway valves when the original valves are due for overhaul. Overhaul and calibration of the valve is carried out by MAN Diesel & Turbo.

This overhaul programme replaces all multiway valve overhaul services offered earlier (covering FIVA, ELFI and ELVA type valves). The new concept contributes to reduced maintenance costs and increased overall reliability of the main engine.

Based on service experience the multiway valves will be due for overhaul after 32,000 running hours, or equivalently five years in service. With planned maintenance in mind, multiway valve overhaul can be carried out during dock stay together with hydraulic power supply pump overhaul.

Please note: In cases, where the valve has suffered damage due to impurities in the oil, improper storage, physical damages or similar, the valves may be found beyond repair.

For further information, please contact: HydraulicService-CPH@mandieselturbo.com

Yours faithfully,

Michael Petersen
Vice President
PrimeServ, Two-Stroke

Henrik Birkegård
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The overhaul will be offered as a factory overhaul and on-board overhaul depending on the valve type.

**Factory overhaul:**
Cleaning, dismantling, visual inspection, exchange of all relevant parts and a full scale test where service is simulated in a test rig, followed by a report.

**On-board overhaul:**
Cleaning, dismantling, visual inspection, exchange of all relevant parts and a function test where the valve is mounted on the engine, followed by a report.

To help you determine which types of valves you have on board your vessels, we have pictured the various valve models in Figs. 1-7.

Multiway valve types:

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**Fig. 1:** Nabtesco FIVA

**Fig. 2:** MAN Diesel & Turbo FIVA I and II with Parker proportional valve

**Fig. 3:** MAN Diesel & Turbo FIVA I and II with Moog proportional valve
Fig. 4: Bosch FIVA

Fig. 5: Curtis Wright FIVA

Fig. 6: ELFI/ELVA valve with Moog proportional valve

Fig. 7: ELFI/ELVA valve with Parker proportional valve